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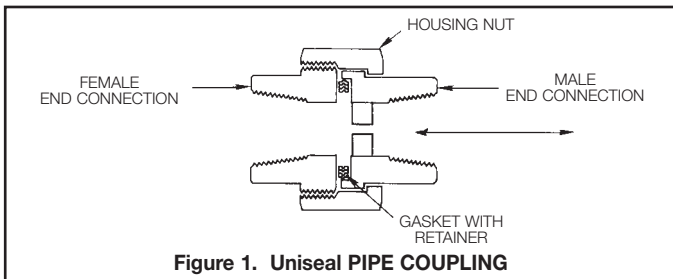


INSTALLATION INSTRUCTIONS FOR THE UNISEAL PIPE COUPLING

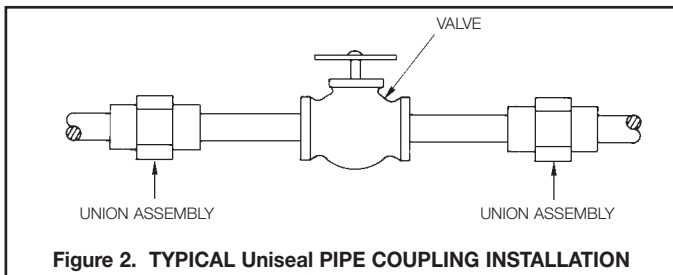
INSTALLATION INSTRUCTIONS FOR THE UNISEAL PIPE COUPLING

The CPC-Cryolab Uniseal Pipe Coupling consists of:

- 1) a spiral-wound gasket with retainer
- 2) an inlet housing
- 3) an outlet housing
- 4) a housing nut



The installation procedure for the CPC-Cryolab Uniseal Pipe Coupling is similar to the installation procedure for any standard pipe union, with the following exceptions:



1. A thread lubricant must be applied to the external threads of the Union to aid in obtaining proper sealing force.
2. The Union must be properly tightened to insure a leak-proof seal.
3. Re-tightening after the Union reaches full temperature is recommended.

Special Instructions for Socket Weld Unions

Whenever welding is performed adjacent to the Uniseal Pipe Coupling, the following steps must be taken to avoid destruction of the gasket by heat and/or arcing of the Union surfaces.

1. Remove gasket from the Uniseal Pipe Coupling.
2. Wrench-tighten the Uniseal Pipe Coupling after gasket has been removed.
3. Place grounding clamp as close as possible to the point of the weld.
4. Allow Uniseal Pipe Coupling to cool before installing the gasket.
5. Always use new gasket when making up the Union.

REPLACEMENT PARTS AVAILABLE

- Type F-WUK Replacement Parts Kit consists of ten Union gaskets.